



FIG. 1

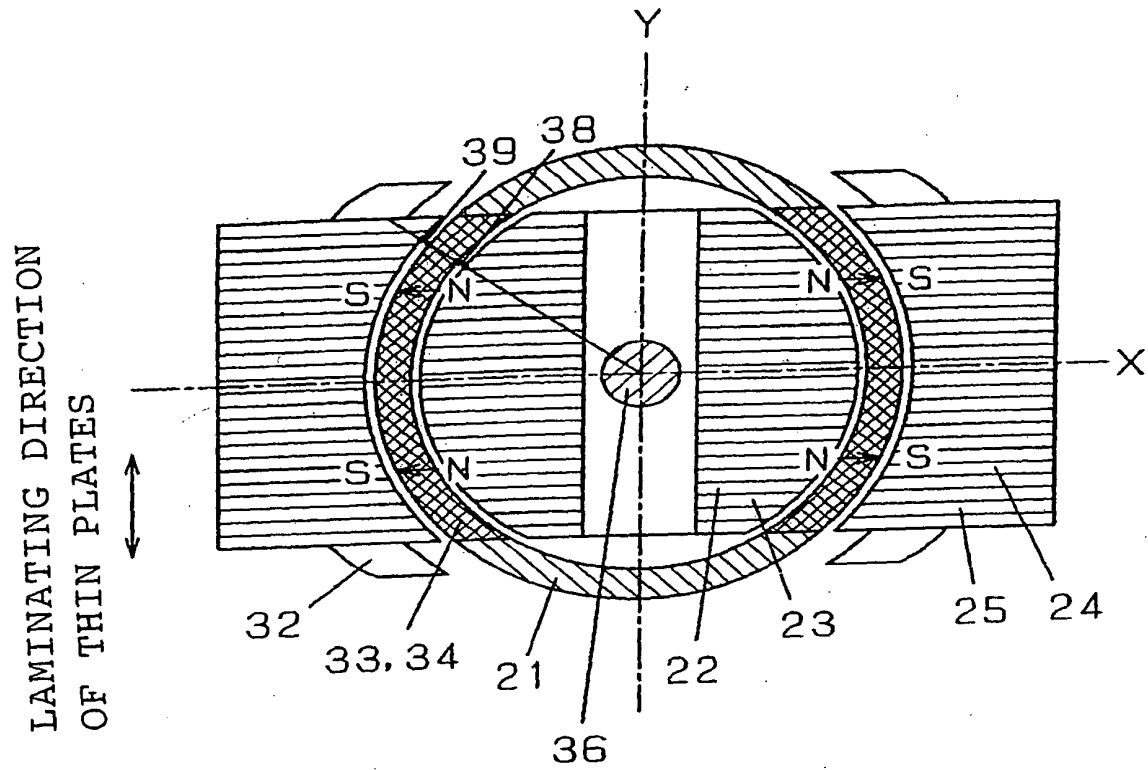






FIG. 3

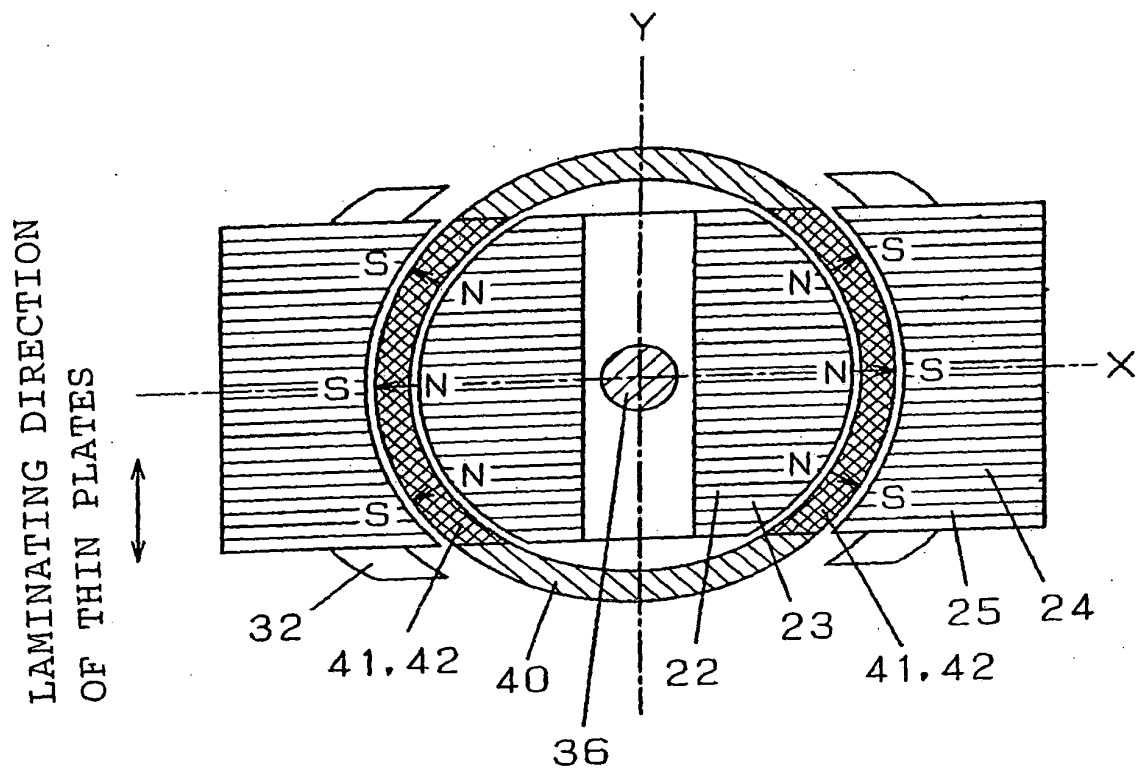
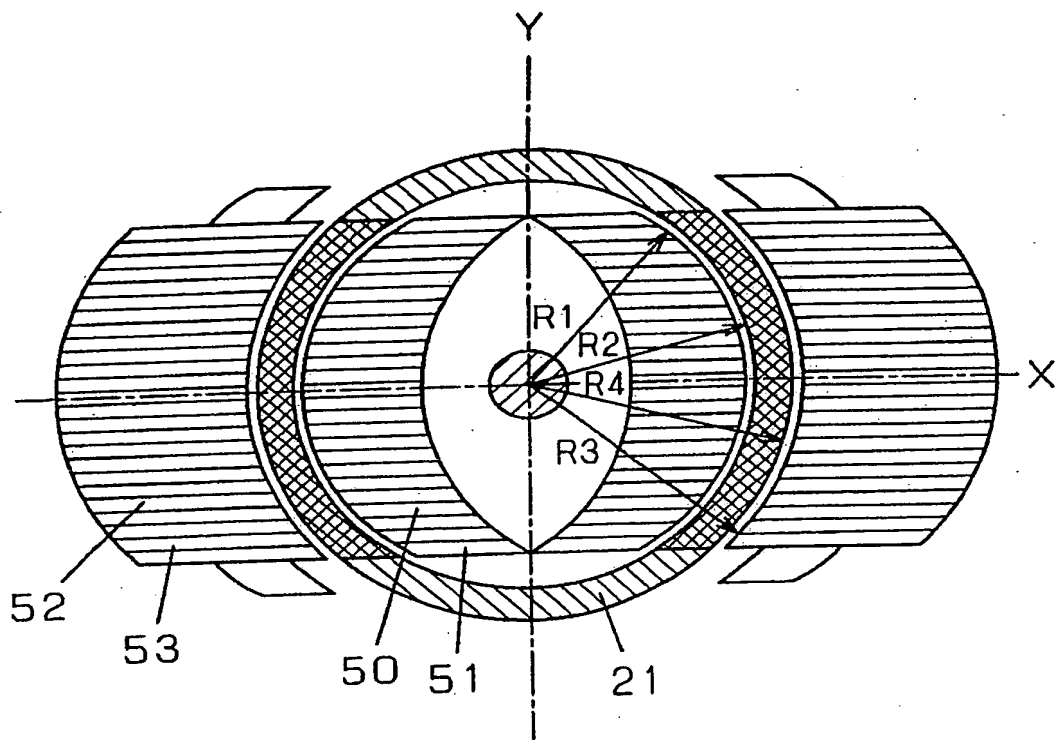




FIG. 4



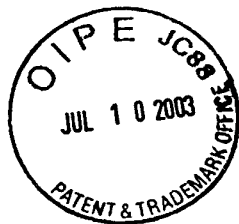


FIG. 5

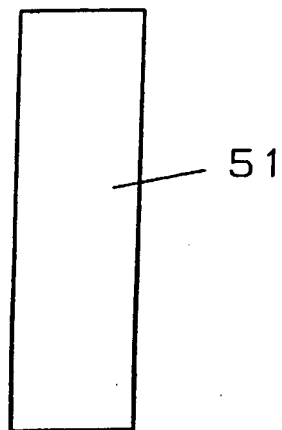


FIG. 6

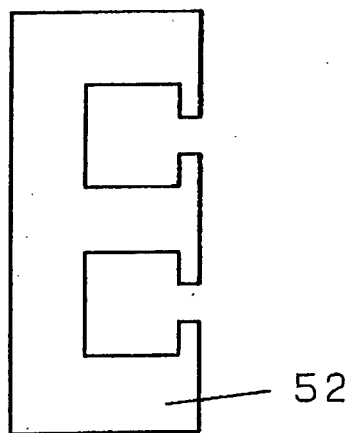




FIG. 7

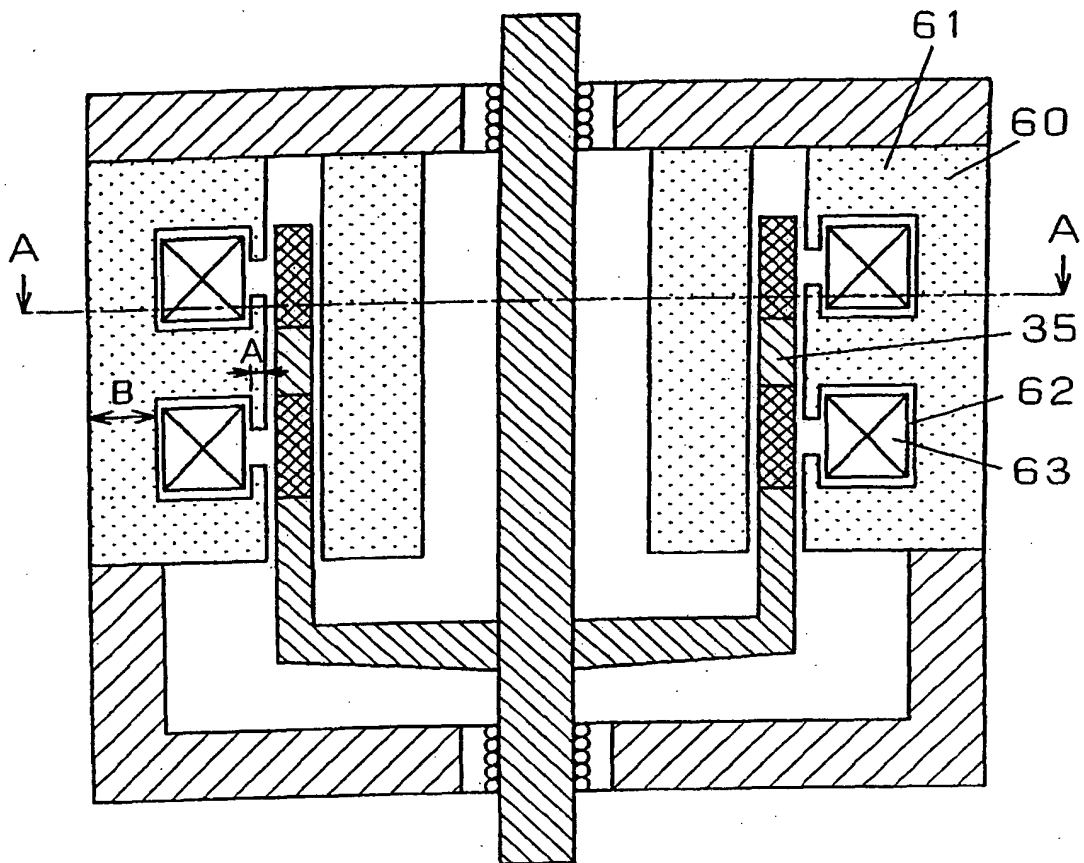


FIG. 8

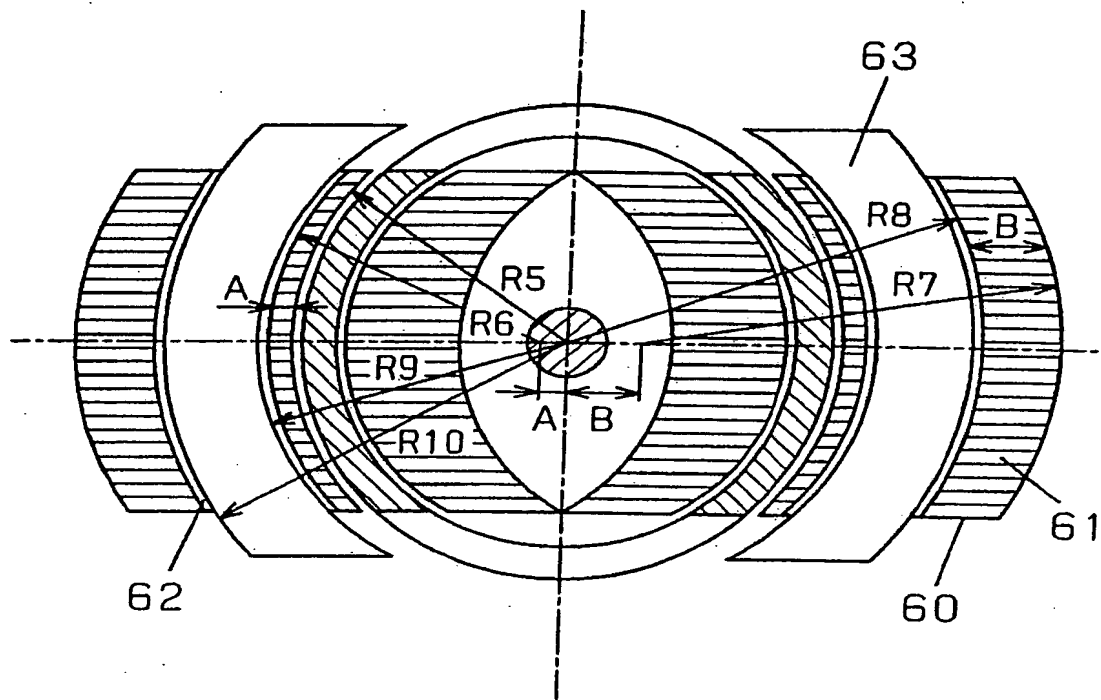




FIG. 9

LAMINATING DIRECTION
OF THIN PLATES

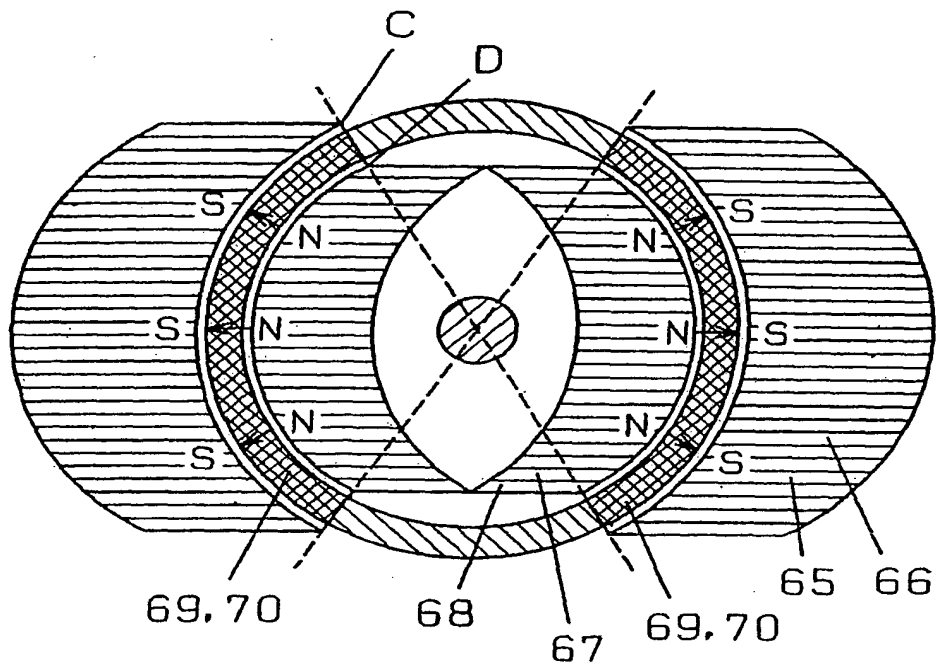




FIG. 10

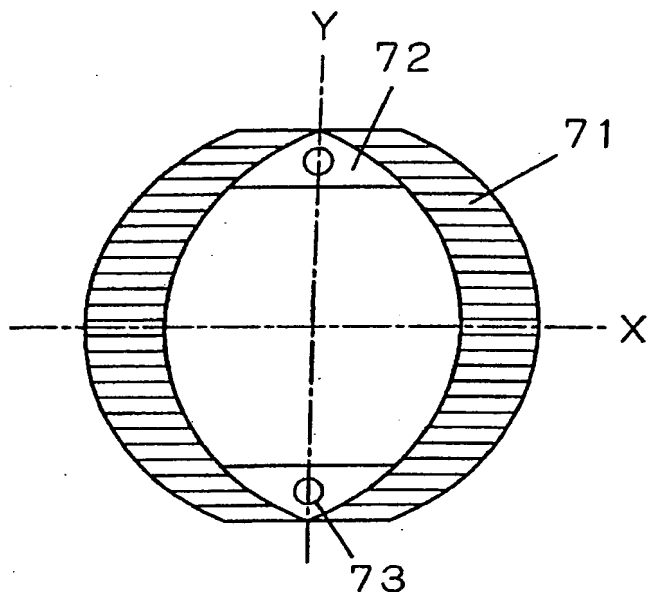


FIG. 11

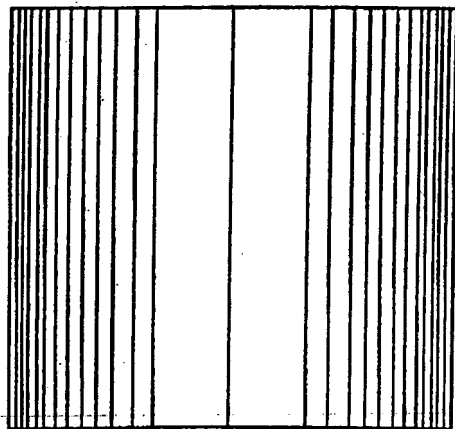




FIG. 12

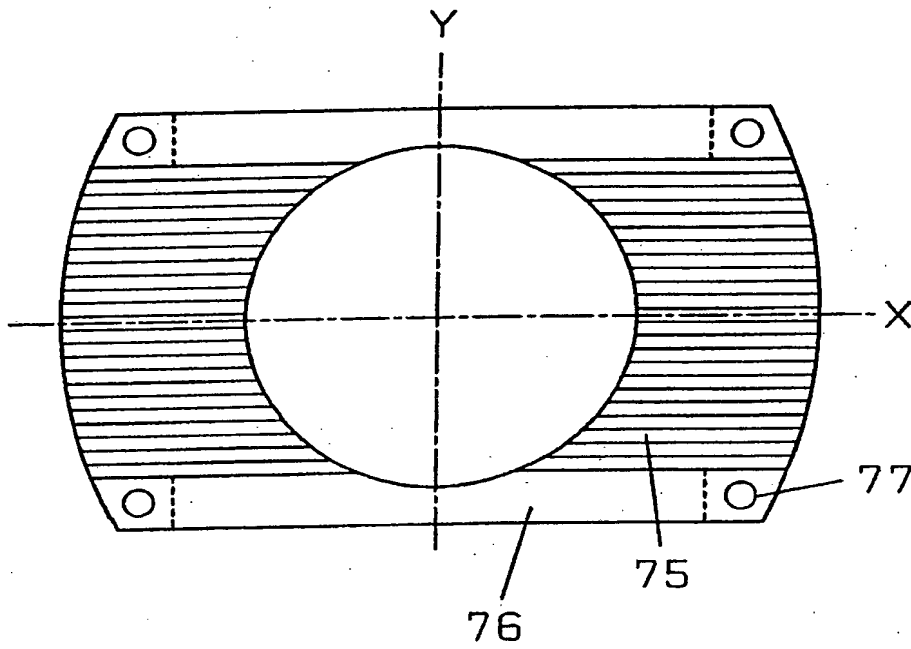
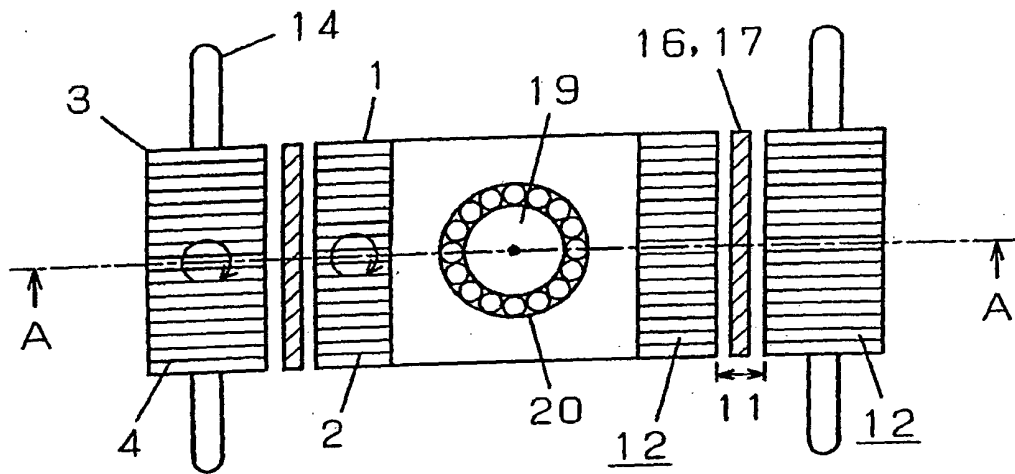






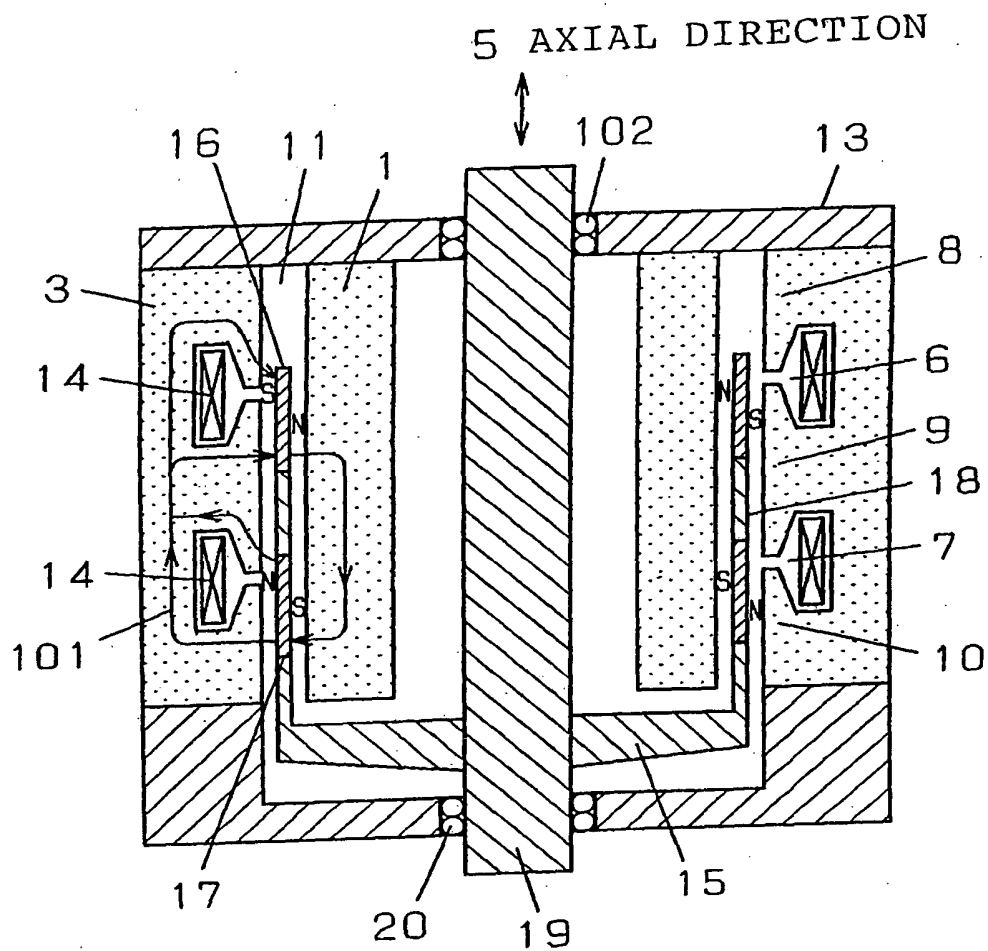
FIG. 14



Prior Art 14



FIG. 15



Prior Art 15